

# **IBIS** Open Forum Minutes

### Meeting Date: November 14, 2018

Meeting Location: Shanghai, China

### **VOTING MEMBERS AND 2018 PARTICIPANTS**

ANSYS	Curtis Clark, Miyo Kawata
Applied Simulation Technology	(Fred Balistreri)
Broadcom	(Yunong Gan)
Cadence Design Systems	Brad Brim, Ken Willis, Ambrish Varma, Zhen Mu Morihiro Nakazato, Jinsong Hu*, Skipper Liang* Zuli Qin*, Haisan Wang*, Hui Wang*, Yitong Wen* Clark Wu*, Zhangmin Zhong*
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Ericsson	Anders Ekholm*, Zilwan Mahmod*, Guohua Wang Wenyan Xie
GLOBALFOUNDRIES	Steve Parker
Huawei Technologies	(Hang (Paul) Yan)
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	Michael Cohen
Infineon Technologies AG	(Christian Sporrer)
Intel Corporation	Hsinho Wu, Michael Mirmak, Nilesh Dattani Fernando Mendoza Hernandez, Varun Gupta Subas Bastola, Hansel Dsilva, Gianni Signorini Kai Yuan*
IO Methodology	Lance Wang*
Keysight Technologies	Radek Biernacki, Ming Yan, Heidi Barnes Pegah Alavi, Toshinori Kageura, Satoshi Nakamizo Umekawa Mitsuharu
Maxim Integrated	Joe Engert, Yan Liang
Mentor, A Siemens Business	Arpad Muranyi, Weston Beal, Raj Raghuram Carlo Bleu, Mikael Stahlberg, Yasushi Kondou Vladimir Dmitriev-Zdorov, Nitin Bhagwath Kazuhiro Kadota, Terence Guo*
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Micron Memory Japan	Masayuki Honda, Tadaaki Yoshimura, Toshio Oki Mikio Sugawara
NXP	(John Burnett)
Raytheon	Joseph Aday
SiSoft	Mike LaBonte*, Walter Katz, [Todd Westerhoff]
Synopsys	Ted Mido, Adrien Auge, Scott Wedge, Xuefeng Chen*

	Jinghua Huang*, Yuyang Wang*
Teraspeed Labs	Bob Ross
Xilinx	Ravindra Gali
ZTE Corporation	Shunlin Zhu*, Liqiang Meng*, Yonghui Ren*, Bi Yi*
Zuken	Michael Schaeder, Takayuki Shiratori

#### **OTHER PARTICIPANTS IN 2018**

A&D Print Engineering Co. Ryu Murota Abeism Corporation Nobuyuki Kiyota, Noboru Kobayashi Alpine Electronics Norio Mashiko AMD Japan Tadashi Arai Apollo Giken Co. Naoya lisaka, Satoshi Endo Avnet Shinya Ishizuka BasiCAE Kiki Li\*, Darcy Liu\*, Linda Zhang\* **Canon Components** Takeshi Nagata Syoji Matsumoto, Yusuke Matsudo, Manabu Sakakibara Canon Tadashi Aoki, Hitoshi Matsuoka, Ryuta Kusaka Masaaki Ohishi, Satoru Ishikawa Casio Computer Co. Yasuhisa Hayashi Sophia Feng\*, Bowen Shi\* Celestica CMK Products Corp. Hiroyasu Miura Credo Anyun Liu\* Cybernet Systems Takayuki Tsuzura Denso Corp. Yukiya Fukunaga Eizo Corp. Tokimitsu Eso Finnhan Yuan Xu\* Fuji Xerox Manufacturing Co. Rumi Maeda Fujitsu Advanced Technologies Tendo Hirai, Kumiko Teramae, Hidenobu Shiihara Masaki Kirinaka, Akiko Tsukada Fujitsu Interconnect Technologies Fujitsu Ltd. Takashi Kobayashi Fujitsu Optical Components Masaki Kunii Gifu University Toshikazu Sekine Global Unichip Japan Masafumi Mitsuishi Google Zhiping Yang Hamamatsu Photonics Akihiro Inoguchi, Shigenori Fujita, Hidetoshi Nakamura Haskware **David Banas** Sadahiro Nonoyama Hitachi ULSI Systems Co. Hitachi Ltd. Yasuhiro Ikeda Hoei Co. Tatsuya Chiba Huawei Technologies Haiping Cao\*, Longfang Lv\*, Shengli (Victory) Wang\* Hang (Paul) Yan\*, Chen (Jeff) Yu\*, Zhengyi Zhu\* Peng Huang\* **IB-Electronics** Matsumuro Makoto Independent Hiroshi Ishikawa, Fumiyo Kawafuji

Japan Radio Co. JEITA John Baprawski, Inc. JVC Kenwood Corp. **KEI** Systems Keihin Corp. Lapis Semiconductor Co. Lattice Semiconductor Lenovo Marvell Megachips Corp. Mitsubishi Electric Corp. Mobile Techno Corp. Molex Japan Murata Manufacturing Co. **NEC Magnus Communications** New H3C Group Nikon Corp. Oki Electric Industry Co. OmniVision Panasonic Corp. Panasonic Industrial Devices. Systems and Technology Co. Politecnico di Milano Politecnico di Torino PWB Corp. Qualcomm Renesas Electronics Corp.

**Ricoh Company** 

RITA Electronics Ltd. Rohm Co. Ryosan Co. SAE ITC Sanwa Denki Kogyo Co. Shanghai IC R&D Center (ICRD) Shanghai Zhaoxin Semiconductor Shinko Electric Industries Co. Signal Metrics Silvaco Japan Co. SMK Corp. Hiroto Katakura Yukio Masuko John Baprawski Yasutoshi Ojima, Masayuki Kurihara Shinichi Maeda Takayuki Ota Satoshi Tachi Dinh Tran, Maryam Shahbazi Mark Zheng\* Jianping Kong\*, Fang Lv\*, Banglong Qian\* Songjie (Jacky) Wang\*, Liang Wu\* Tomochika Kitamura Yusuke Suzuki Kazuhiro Kamegawa Nobumasa Motohashi Kazutaka Mukaiyama **Toshio Saito** Xinyi Hu\*, Zixiao Yang\* Manabu Matsumoto Kenichi Saito Sirius Tsang Minori Harada, Tomohiro Tsuchiya, Naoyuki Aoki Atsushi Nakano Kazuki Wakabayashi Flavia Grassi, Xinglong Wu Tommaso Bradde, Marco De Stefano, Paulo Manfredi Riccardo Trinchero, Stefano Grivet-Talocia Toru Ohisa Kevin Roselle, Tim Michalka, Zhiguang Li\* Masayasu Koumyou, Kazunori Yamada, Kenzo Tan Hiroyoshi Kuge, Masato Suzuki Kazuki Murata, Yasuhiro Akita, Kazumasa Aoki Toshihiko Makino, Koji Kurose Kenichi Higashiura, Hiroyuki Motoki Noboru Takizawa, Ryosuke Inagaki, Nobuya Sumiyoshi Takahiro Sato, Takumi Ito (Jose Godoy) Yutaka Takasaki Huijie Yan\*, Hailing Yang\* Chuanyu (Liam) Li\* Takumi Ikeda Ron Olisar Yoshihiko Yamamoto, Kaoru Kashimura Norihide Taguchi

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Sohwa & Sophia Technologies Tomoki Yamada	
Sony Global Manufacturing & Takashi Mine, Toshio Murayama, Taichi Hirano	
Operations Corp. Takashi Mizoroki	
Sony LSI Design Toru Fujii	
Sony Semiconductor Solutions Takeshi Ogura	
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STMicroelectronics Aurora Sanna, Olivier Bayet	
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TDK Corp. Kotaro Suzuki	
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Toshiba Corp. Yasuki Torigoshi	
Toshiba Development & Nobuyuki Kasai	
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Tetsuya Nakamura Tashiba Mamany Corp. Masata Kapia, Takayyuki Mizagami	
Toshiba Memory Corp.Masato Kanie, Takayuki MizogamiToshiba Memory Systems Co.Eiji Kozuka, Tomomichi Takahashi	
Toshiba Microelectronics Corp. Jyunya Masumi	
Unisoc Junyong Deng*, Nikki Xie*	
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University of Illinois José Schutt-Aine	
University of Siegen Elmar Griese	
University of Technology Hamburg Torben Wendt	
Xpeedic Suxiang Zhou*	
Xrossvate Toshiyuki Kaneko	
Yamaha Corp. Tetsuya Kakimoto	
Zhejiang Uniview Technologies Fang Yang*	
Zheijiang YUSHI Technology E. Deng*	

In the list above, attendees at the meeting are indicated by \*. Principal members or other active members who have not attended are in parentheses. Participants who no longer are in the organization are in square brackets.

### **UPCOMING MEETINGS**

The bridge numbers for future IBIS teleconferences are as follows:

DateMeeting NumberMeeting PasswordNovember 16, 2018Asian IBIS Summit (Taipei) – no teleconferenceNovember 30, 2018624 227 121IBISfriday11

For teleconference dial-in information, use the password at the following website:

### http://tinyurl.com/y7yt7buz

All teleconference meetings are 8:00 a.m. to 9:55 a.m. US Pacific Time. Meeting agendas are typically distributed seven days before each Open Forum. Minutes are typically distributed within seven days of the corresponding meeting.

NOTE: "AR" = Action Required.

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### **OFFICIAL OPENING**

The Asian IBIS Summit took place on Wednesday, November 14, 2018 at the Parkyard Hotel in Shanghai. About 58 people representing 25 organizations attended.

The notes below capture some of the content and discussions. The meeting presentations and other documents are available at:

http://www.ibis.org/summits/nov18b/

Mike LaBonte opened the summit by welcoming everyone and thanking primary sponsor Huawei. He invited Paul Han of Huawei to give a welcome address, which was followed by Mike's welcome address. Each emphasized the importance of IBIS to the industry. Mike also thanked sponsors Mentor, a Siemens Business, Synopsys, Teledyne LeCroy, and ZTE Corporation. He noted that minutes of the meeting would be posted. There would be two breaks for refreshments and vendor interaction, and free lunch.

### **IBIS UPDATE**

Mike LaBonte (SiSoft, USA)

The status and activities of the IBIS Open Forum were described. Mike showed the progress on development of the IBIS 7.0 specification, which he estimated might be ratified in March of 2019, if all goes well. Mike noted that few BIRDs were currently in the pipeline for further development, encouraging the audience to consider submitting their own ideas for IBIS. He planned to give a short walk-through of the BIRD submission and adoption process during final discussion, if time would permit.

### HOW TO FIX DDR4 SIGNAL INTEGRITY ISSUE ABOUT "PIN" AND "DIE"

Liqiang Meng, Shunlin Zhu (ZTE Corporation, PRC) [Presented by Liqiang Meng (ZTE Corporation, PRC)] Liqiang gave an overview of trends in the evolution from DDR4 to DDR5. He showed the relationship between [Package] and [Pin] package model data in IBIS, noting that only [Package] has typ/min/max data. He then explained the Si\_location and Timing\_location subparameters of [Component]. Liqiang showed the differences between pin and die location eye diagrams for both read and cmd operations. As expected, setting package RLC to zero results in identical die and pin waveforms. At 667Mbps, using an equivalent transmission line gave results similar to the lumped RLC model, at the die. At 3200Mbps, the lumped RLC package model appears to give distorted results. Replacing the single section lumped RLC with an n-section distributed RLC produced results that compared well with the transmission line model. Recommendations regarding the next generation of DDR were made for system designers, model creators, and EDA tool vendors.

There was some discussion from the audience about how IBIS already supported most of the recommendations for chip vendors, but there were questions about how PDN analysis would be incorporated, especially if IBIS-AMI models were used.

### MODEL CORRELATION FOR IBIS-AMI

Wenyan Xie\*, Guohua Wang\*, David Zhang\*, Anders Ekholm\*\* (Ericsson, \*PRC, \*\*Sweden) [Presented by Wenyan Xie (Ericsson, PRC)]

Step by step procedures were outlined for correlating both TX and RX IBIS-AMI models. Correlation results for a TX testcase were shown. For the RX it is a challenge to measure the waveform at the latch, which is not physically exposed. Some SerDes buffers have the ability to measure internally and report accumulated results, but it is difficult to use that with accuracy. Correlation results for an RX were shown. Feature Selective Validation (FSV) was recommended over Figure of Merit (FOM), but FSV should have more metrics and they should be carefully weighted. It was also recommended that IBIS add a statistical distribution representation for data, replacing typ/min/max corners. Experiments showed that a simulator would use [Pin] RLC only to override the typ corner of [Package] data, but [Package] values would be used, if present, for min and max simulations.

A question was asked about how measurements can be made with sufficient accuracy at GHz frequencies. A number of laboratory techniques are required to improve accuracy, and careful attention must be paid.

## SI TEST AND SIMULATION CORRELATION OF 56G PAM4 EYE DIAGRAM FOR 400G SWITCH

Bowen Shi, Sophia Feng (Celestica, PRC) [Presented by Bowen Shi (Celestica, PRC)]

Bowen gave an overview of PAM4 signaling. Three channel topologies were tested, comparing simulations to measurements. Frequency domain characterizations of the three testcases showed observable differences between the topologies. Eye widths and heights were compared. In all three cases, simulation results were optimistic, compared to measurement. Further studies to improve accuracy were planned. A question was asked about the suitability of the simulation results for design sign-off. Simulations were being used to determine the

trends of design choices, with previous results used as a reference.

### A PRACTICAL METHODOLOGY FOR SERDES DESIGN

Amy Zhang\*, Guohua Wang\*, David Zhang\*, Zilwan Mahmod\*, Anders Ekholm\*\* (Ericsson, \*PRC, \*\*Sweden) [Presented by Anders Ekholm (Ericsson, Sweden)]

Analyzing a SerDes channel to find the best case operation involves not only many combinations of driver and receiver settings, but also a significant number of interconnect characteristics that must be explored under typ/min/max conditions. Simulating 1 million bits across all possible variations for one example would take 506.25 days. The challenge is to make satisfactory design decisions without running many simulations. Ideally, we would create an equation that quickly models system performance, given all of the system condition inputs that can vary. This can be done using Design of Experiments (DOE) methods to statistically sample the parameter space, producing a Response Surface Model (RSM) using relatively few simulations. A CEI-28g example was shown, with the quality of the RSM fit evaluated. Sensitivity analysis was used to assign a different sampling distribution to each factor. Millions of conditions were then evaluated very quickly. Increasingly, we will find that the best/worst case analysis supported by typ/min/max data will not suffice for design closure. Adding an option for IBIS-AMI to represent a full distribution of data would help with DOE analysis, and would allow for predicting performance confidence intervals.

### STUDY OF DDR ASYMMETRIC RT/FT IN EXISTING IBIS-AMI FLOW

Wei-kai Shih\*, Wei-hsing Huang\*\* (SPISim, \*Japan, \*\*USA) [Presented by Wei-hsing Huang (SPISim, USA)]

Wei-hsing described how statistical and time domain IBIS-AMI flows worked. For asymmetric rise/fall, Wei-kai described a method for deriving a fall edge from the rise edge, or vice-versa, using a transfer function. He noted it would still be necessary for IBIS-AMI to know the common mode DC offset for single-ended signals. Wei-kai showed example pseudo-code for the transfer function to recover a fall response from the rise response. This could be used to construct eye diagrams with rise/fall asymmetry. A recursive algorithm for calculating eye PDF with asymmetric rise/fall was described. Simulating bit-by-bit with Tx and Rx AMI\_GetWave should work well, but there would be glitches if convolution was involved at the Rx. Pseudo-code for the AMI\_GetWave process was shown.

### CHARACTERIZING AND MODELING OF A CLAMPED NON-LINEAR CTE/AGC

Skipper Liang (Cadence Design Systems, ROC)

Skipper summarized his 2017 presentation describing a Thevenin equivalent circuit method for characterizing a Continuous Time Equalizer (CTE). The Device Under Test (DUT) could include an Automatic Gain Control (AGC), as long as the condition of linearity was met. The technique involved scaling voltages, so it was important that the DUT have the same characteristics at any voltage, since scaled results would be normalized to actual. In reality, clamping diodes were usually present, causing non-linear effects. One approach is to use a small signal input of

20mV, which captures the high frequency behavior well, but misses the DC behavior. The large signal approach would be to use a 100mV input, but that fails to capture the high frequency response while successfully capturing the DC behavior. To produce a single model that performs well in all cases, a model was constructed in which separate code blocks captured the small signal and large signal behaviors. A method to find the linear voltage range was described. It was found that a hyperbolic tangent function could be used to model the non-linear behavior of clamping diodes, and iterating to find the best coefficients would yield acceptable results for mapping input voltage to output voltage. This was suitable for use in AMI\_GetWave. However, the frequency response of the hyperbolic tangent function model could not be directly derived, because the function fails one of the criteria to be Fourier transformable. A solution to that involved using an equivalent hyperbolic cosecant function to derive the Fourier transform, for use in statistical analysis. Two examples using CTE and AGC were shown, each with good correlation to measurement.

### **OPEN DISCUSSION**

During the time for open discussion, Mike LaBonte showed the IBIS website to explain the process by which the IBIS specification is developed. BIRD documents are written by people from one or more organizations using a template, and submitted to the IBIS Chair. Often there are multiple authors, from different companies. The BIRD includes a statement of the issue to be addressed, particular requirements for the solution, and proposed changes to the current IBIS specification to meet the requirements. Anyone may submit a BIRD, but only official IBIS members may vote. The BIRD is discussed in meetings, sometimes over an extended period, and finally a vote to accept it is taken in an IBIS Open Forum meeting. If it passes, the BIRD eventually will be incorporated into a future IBIS specification produced by the IBIS Editorial Task Group.

### **CLOSING REMARKS**

Mike LaBonte closed the summit, thanking the sponsors, the authors and presenters, and all participants. He encouraged all to consider proposing their ideas for IBIS through the BIRD process. The summit was adjourned.

### **NEXT MEETING**

The next IBIS Open Forum teleconference meeting will be held on November 30, 2018. The following IBIS Open Forum teleconference meeting is tentatively scheduled on December 21, 2018.

The Asian IBIS Summit in Taipei will be held November 16, 2018. No teleconference will be available for the Summit meeting.

### NOTES

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This meeting was conducted in accordance with ANSI guidance.

All inquiries may be sent to info@ibis.org. Examples of inquiries are:

- To obtain general information about IBIS.
- To ask specific questions for individual response.

- To subscribe to the official <u>ibis@freelists.org</u> and/or <u>ibis-users@freelists.org</u> email lists (formerly <u>ibis@eda.org</u> and <u>ibis-users@eda.org</u>).
- To subscribe to one of the task group email lists: <u>ibis-macro@freelists.org</u>, <u>ibis-interconn@freelists.org</u>, or <u>ibis-quality@freelists.org</u>.
- To inquire about joining the IBIS Open Forum as a voting Member.
- To purchase a license for the IBIS parser source code.
- To report bugs or request enhancements to the free software tools: ibischk6, tschk2, icmchk1, s2ibis, s2ibis2 and s2iplt.

The BUG Report Form for ibischk resides along with reported BUGs at:

http://www.ibis.org/bugs/ibischk/ http://www.ibis.org/bugs/ibischk/bugform.txt

The BUG Report Form for tschk2 resides along with reported BUGs at:

http://www.ibis.org/bugs/tschk/ http://www.ibis.org/bugs/tschk/bugform.txt

The BUG Report Form for icmchk resides along with reported BUGs at:

http://www.ibis.org/bugs/icmchk/ http://www.ibis.org/bugs/icmchk/icm\_bugform.txt

To report s2ibis, s2ibis2 and s2iplt bugs, use the Bug Report Forms which reside at:

http://www.ibis.org/bugs/s2ibis/bugs2i.txt http://www.ibis.org/bugs/s2ibis2/bugs2i2.txt http://www.ibis.org/bugs/s2iplt/bugsplt.txt

Information on IBIS technical contents, IBIS participants and actual IBIS models are available on the IBIS Home page:

http://www.ibis.org/

Check the IBIS file directory on ibis.org for more information on previous discussions and results:

http://www.ibis.org/directory.html

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### SAE STANDARDS BALLOT VOTING STATUS

	_	Standards Ballot				
Organization	Interest Category	Voting Status	October 12, 2018	November 2, 2018	November 12, 2018	November 14, 2018
ANSYS	User	Active	Х	Х	Х	-
Applied Simulation Technology	User	Inactive	-	-	-	-
Broadcom Ltd.	Producer	Inactive	-	-	-	-
Cadence Design Systems	User	Active	Х	Х	Х	Х
Cisco Systems	User	Inactive	-	-	-	-
CST	User	Inactive	-	-	-	-
Ericsson	Producer	Active	-	Х	Х	Х
GLOBALFOUNDRIES	Producer	Inactive	Х	Х	-	-
Huawei Technologies	Producer	Inactive	-	-	-	-
IBM	Producer	Inactive	-	Х	-	-
Infineon Technologies AG	Producer	Inactive	-	-	-	-
Intel Corp.	Producer	Active	Х	Х	-	Х
IO Methodology	User	Inactive	Х	-	-	Х
Keysight Technologies	User	Active	Х	Х	Х	-
Maxim Integrated	Producer	Inactive	-	-	-	-
Mentor, A Siemens Business	User	Active	Х	Х	Х	Х
Micron Technology	Producer	Active	Х	Х	Х	-
NXP	Producer	Inactive	-	-	-	-
Raytheon	User	Inactive	-	-	-	-
SiSoft	User	Active	Х	Х	Х	Х
Synopsys	User	Active	Х	Х	Х	Х
Teraspeed Labs	General Interest	Inactive	Х	Х	-	-
Xilinx	Producer	Inactive	-	-	-	-
ZTE Corp.	User	Inactive	-	-	-	Х
Zuken	User	Inactive	-	-	Х	-

Criteria for SAE member in good standing:

- Must attend two consecutive meetings to establish voting membership
- Membership dues current

Must not miss two consecutive meetings

Interest categories associated with SAE standards ballot voting are:

- Users members that utilize electronic equipment to provide services to an end user.
- Producers members that supply electronic equipment.
- General Interest members are neither producers nor users. This category includes, but is not limited to, government, regulatory agencies (state and federal), researchers, other organizations and associations, and/or consumers.