

## 112G SerDes Signal Simulation and Verification

[Huang.jian2@zte.com.cn](mailto:Huang.jian2@zte.com.cn) [Zhu.daishan@zte.com.cn](mailto:Zhu.daishan@zte.com.cn) [Yang.zhiwei2@zte.com.cn](mailto:Yang.zhiwei2@zte.com.cn)

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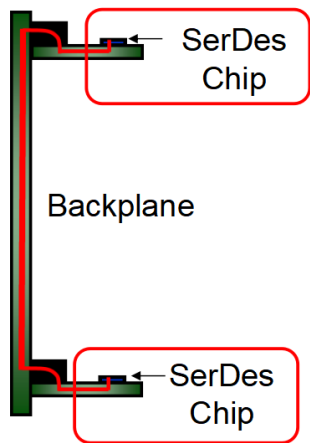
# Outline

- 1、 Background
- 2、 112G Serdes Signal Simulation
- 3、 112G Serdes Test Verification
- 4、 Conclusion



# Background

- SerDes speed is continuously increasing to higher level
- SerDes design faces so many challenges that engineers have a urgent demand for accurate BER prediction which can be obtained by accurate simulation and test of SNR\EH\EW
- 112G SerDes is gradually step into commercial use and signal simulation accuracy is particularly significant



**Switch\Router**



**Server**

# Outline

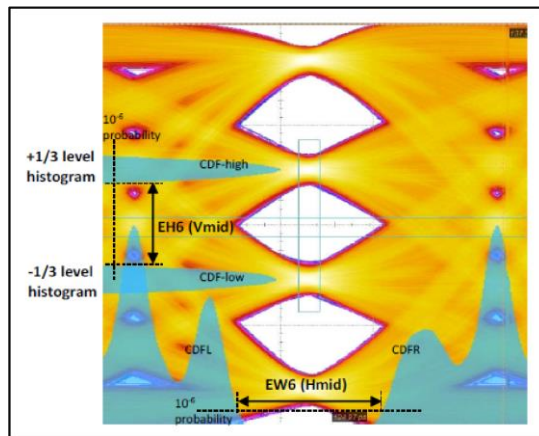
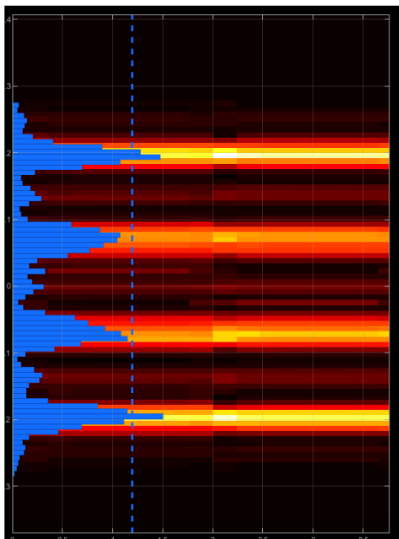
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# 112G SerDes Signal Simulation

- For ADC-based serdes the eye diagram is not as information rich as it is for analog SerDes. Instead signal-to-noise (SNR) calculations and vertical eye slices are more useful insight into the system performance
- Use SNR\EH\EW to evaluate 112G SerDes signal integrity performance

The vertical eye slice shows the clustering of the four PAM4 symbols.



SNR value is quickly available by python-based measurement script which is activated as external tool

- ✓ SNR is calculated as shown below

$$\text{SNR} = 10 \log_{10} \left( \frac{\mu^2}{\sigma^2} \right)$$

- ✓ For PAM4, the signal and noise are defined in terms of the middle and outer sampled symbol voltages

$$\mu_1 = \frac{1}{N_1} \sum_{i=1}^{N_1} |y[i]_{\text{middle}}|$$

$$\mu_2 = \frac{1}{N_2} \sum_{i=1}^{N_2} |y[i]_{\text{outer}}|$$

$$\mu^2 = \frac{(\mu_1^2 + \mu_2^2)}{2}$$

$$\eta_1[i] = y[i]_{\text{middle}} - \mu_1$$

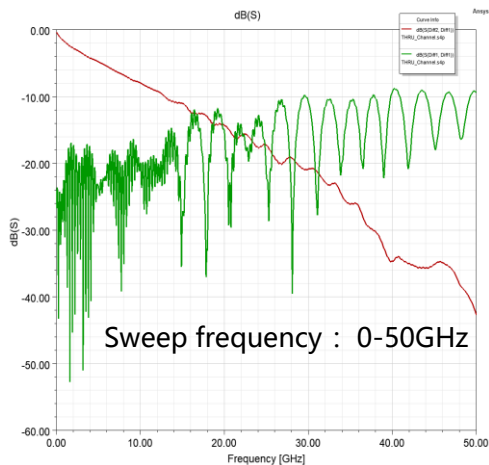
$$\eta_2[i] = y[i]_{\text{outer}} - \mu_2$$

$$\sigma^2 = \frac{1}{N_1 + N_2} \sum_i [(\eta_1[i])^2 + (\eta_2[i])^2]$$

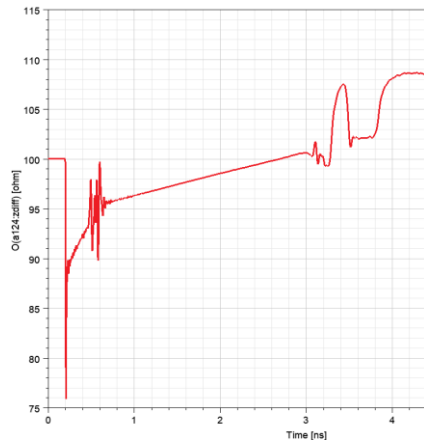
# 112G SerDes Passive Channel Simulation without XTALK

- This presentation gives a research on 112G C2M interface

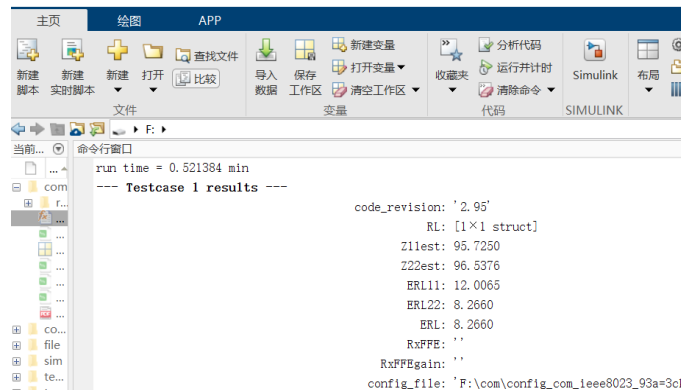
## RL&IL



## TDR



## Metrics



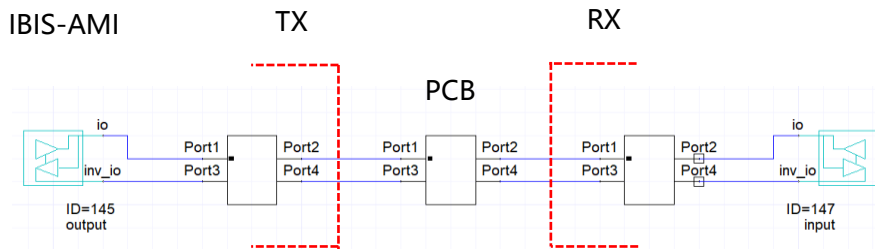
COM	ERL	ICN(mV)	FOM <sub>ILD</sub> (dB)
3.396	8.266	0	0.3438



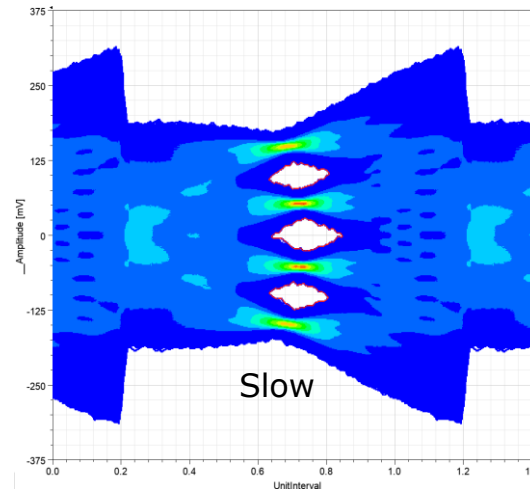
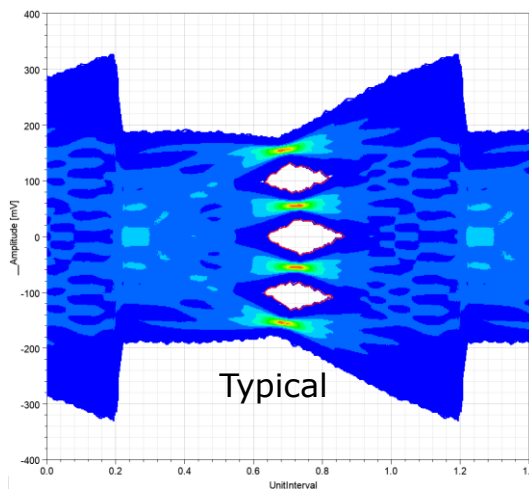
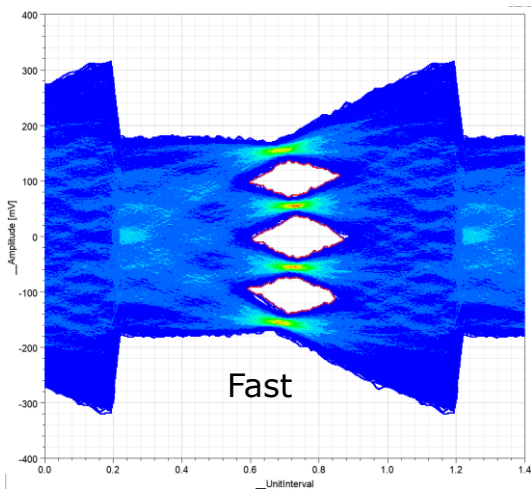
- COM = channel operating margin
- ERL = effective return loss
- ICN = integrated crosstalk noise
- FOM<sub>ILD</sub> = RMS value of the insertion loss deviation



# 112G SerDes IBIS-AMI Simulaiton without XTALK

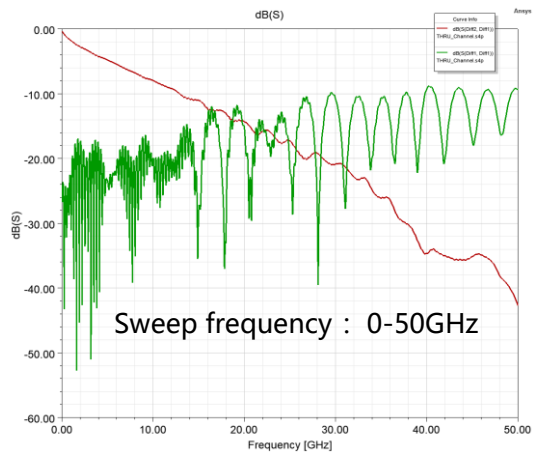


Corner	SNR(dB)	EH(mV)	EW(UI)
Fast	24.94	21.94	0.1427
		33.73	0.1781
		21.03	0.1380
Typ	24.65	20.12	0.1315
		31.91	0.1716
		20.12	0.1219
Slow	24.39	18.39	0.1299
		29.68	0.1604
		19.26	0.1283

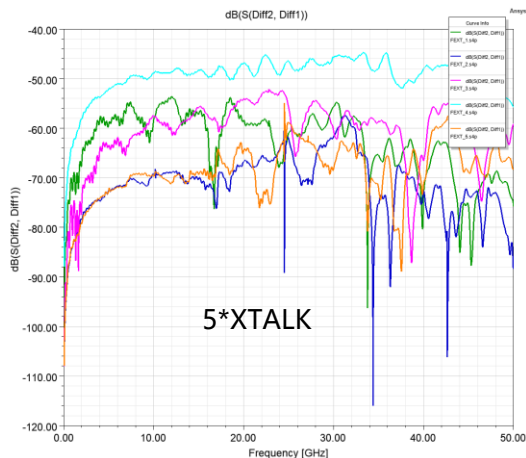


# 112G SerDes Passive Channel Simulation with XTALK

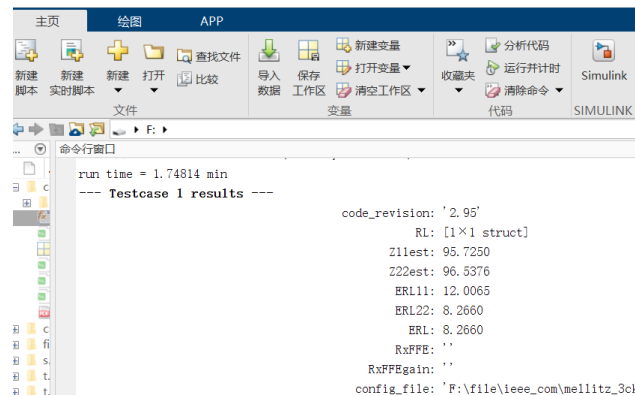
## RL&IL



## SDD21



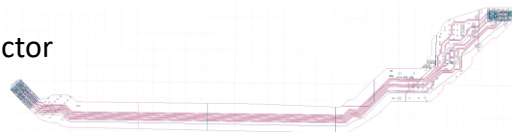
## Metrics



## 5\*XTALK+1\*Victim

## BGA

## Connector



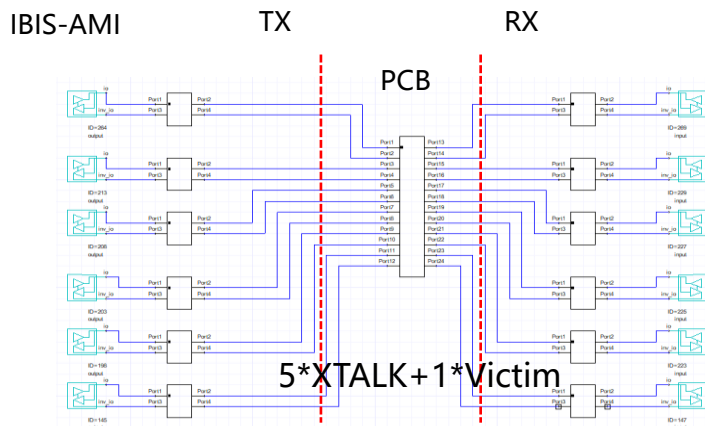
COM	ERL	ICN(mV)	FOM <sub>ILD</sub> (dB)
3.0275	8.266	2.2962	0.3438

- COM = channel operating margin
- ERL = effective return loss
- ICN = integrated crosstalk noise
- FOM<sub>ILD</sub> = RMS value of the insertion loss deviation

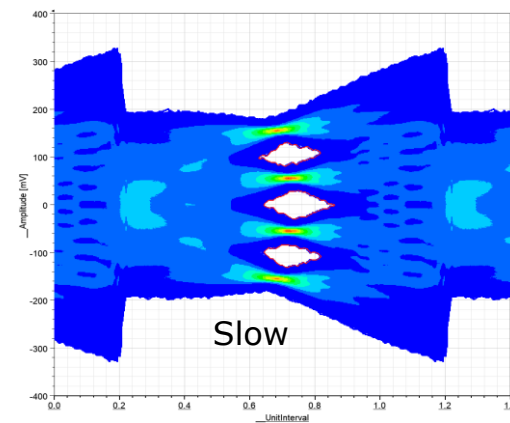
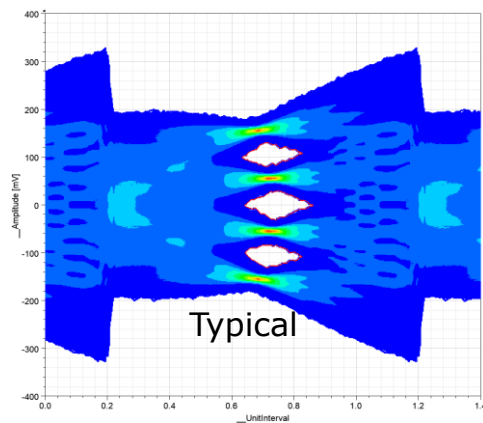
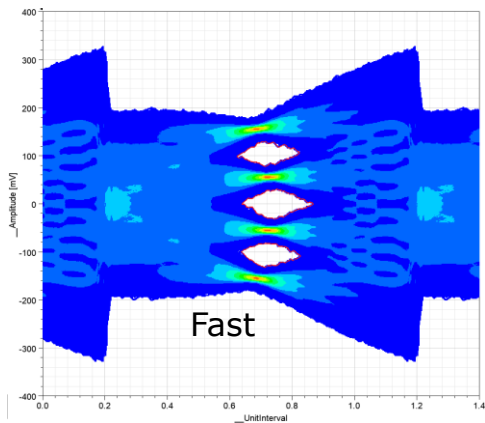




# 112G SerDes IBIS-AMI Simulation with XTALK



Corner	SNR(dB)	EH(mV)	EW(UI)
Fast	24.68	18.87	0.1443
		33.15	0.1844
		22.46	0.1380
Typ	24.42	17.22	0.1348
		31.64	0.1700
		21.76	0.1348
Slow	24.23	17.30	0.1251
		31.70	0.1700
		19.08	0.1315



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# 112G SerDes Active Test Verification with XTALK



Typ	Simulation	Test
EH(mV)	17.22	22.45
	31.64	23.00
	21.76	20.80
EW(UI)	0.1348	0.2479
	0.1700	0.2677
	0.1348	0.2337



■ Simulation results meet expectation by test verification

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## Conclusion

- 112G SerDes passive channel requires rational design to meet IEEE\OIF specifications and simulation value is consistent with test result
- To get accurate result, parameters of 112G SerDes active simulation must be configured reasonably
- Evaluation of 112G SerDes signal integrity performance can be obtained accurately by SNR\EH\EW simulation

# Thank you



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